

# Certificate

## Inspection of the welding quality requirements according EN ISO 3834

Certificate No: **W006/25/3834/001E**

Name and address of the manufacturer:

**CSK Ståindustri A/S, secondary name CSK STEEL A/S**

**Industrivej 7, DK-7700 Thisted, Denmark**

Sertifikācijas centrs SIA "LRTDEA" TÜV Rheinland grupa hereby certifies that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications: **EN ISO 3834-2:2021**

Scope: The scope of activity and other relevant data are given in the annex to the certificate.

Manufacturing plant and address: **CSK Ståindustri A/S, secondary name CSK STEEL A/S  
Industrivej 7, DK-7700 Thisted, Denmark  
Industrivej 32, DK-7900 Nykøbing, Denmark  
SDR. Thorstedvej 1, DK-7700 Thisted, Denmark**

Date of first issue: **February 28, 2025**

Valid until: The certificate with annex on one page is valid up to:  
**February 27, 2030**

**The validity of the present certificate depends on the annual surveillance and on the complete assessment of company's management system after five years.**

Next surveillance inspection: **February 27, 2026**

RTga, February 28, 2025



**Tatjana Filipova**

T16 MS-0039716 Rev1 Vers.1lv

„LRTDEA” -TUV Rheinland Grupa, SIA  
Reģ. Nr. 40003221612  
Katlakalna iela 9a, RTga, LV-1073  
Telefons: +371 67568605, +371-67568607  
E-pasts: [tuv@tuv.lv](mailto:tuv@tuv.lv),  
WEB: <http://www.tuv.lv>

EN ISO/IEC 17065  
S1-239

**TÜVRheinland®**  
Precisely Right.



# Annex

## to the certificate according EN ISO 3834

Certificate No: **W006/25/3834/001E**

Name and address of the manufacturer: **CSK Ståindustri A/S, secondary name CSK STEEL A/S**  
**Industrivej 7, DK-7700 Thisted, Denmark**  
**Industrivej 32, DK-7900 Nykøbing, Denmark**  
**SDR. Thorstedvej 1, DK-7700 Thisted, Denmark**

Type of products: Structural components and kits for steel structures

Product standards: **EN 1090-2:2018+A1:2024**

Parent materials group (CEN ISO/TR 15608): Steel groups No.1 and 2 with specified minimum ReH ≤ 460 N/mm<sup>2</sup>; steel subgroups No.8.1 and 10.1; reinforcing steel grade B550B

Welding and allied processes (EN ISO 4063): 111; 135; 136; 141; 783

Authorized welding coordinator	IWS	Erling	Larsen	C*
	Qualification	Name	Surname	Level
Deputy with equal rights	IWE	Normunds	Silavs	C*
	Qualification	Name	Surname	Level

\* B - basic technical knowledge. S - special technical knowledge. C - comprehensive technical knowledge according to EN ISO 14731

### Documents for welding works used by the manufacturer

Welders, welding operators	EN ISO 9606-1; EN ISO 14732
Welding coordination personnel	EN ISO 14731
Non-destructive testing personnel	EN ISO 9712
Welding procedure specifications (WPS)	EN ISO 15609-1; EN ISO 14555
Qualification of welding processes (WPQR)	EN ISO 15614-1; EN ISO 1561; EN ISO 14555
Inspection and testing during welding	EN 1090-2; EN ISO 5817
Inspection and testing after welding	EN 1090-2; EN ISO 5817; EN ISO 17636-1; EN ISO 17637; EN ISO 17640; EN ISO 17638; EN ISO 3452-1
Calibration and validation of measuring, inspection and testing equipment	EN ISO 17662; EN IEC 60974-14

Remarks: This annex is only valid in combination with the EN ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Rīga, February 28, 2025

T18 MS-0039716 Annex-3834



  
Sertifikācijas centrs SIA "LRTDEA" TÜV Rheinland grupa

**Tatjana Fiļipova**

„LRTDEA” -TUV Rheinland Grupa, SIA  
Reģ. Nr. 40003221612  
Katlakalna iela 9a, Rīga, LV-1073  
Telefons: +371 67568605, +371-67568607  
E-pasts: [tuv@tuv.lv](mailto:tuv@tuv.lv),  
WEB: <http://www.tuv.lv>

 **TÜVRheinland®**  
Precisely Right.