

Certificate

of conformity of the factory production control (FPC)

Certificate No: **1407-CPR-1090-1/W005/25E**
In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Construction product: **Structural components and kits for steel structures up to EXC 4 according to EN 1090-2:2018+A1:2024**

Intended use: for load-bearing structures in all types of buildings including staircases and balconies.

CE marking methods: 1, 2, 3a and 3b according to table A.1 of EN 1090-1:2009+A1:2011 placed on the market under the name or trade mark of

Name and address of the manufacturer: **CSK Stålintustri A/S, secondary name CSK STEEL A/S**
Industrivej 7, DK-7700 Thisted, Denmark
and produced in the manufacturing plant

Manufacturing plant and address: **CSK Stålintustri A/S, secondary name CSK STEEL A/S**
Industrivej 7, DK-7700 Thisted, Denmark
Industrivej 32, DK-7900 Nykøbing, Denmark
SDR. Thorstedvej 1, DK-7700 Thisted, Denmark

Confirmation: This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard **EN 1090-1:2009 + A1:2011** under system 2+ are applied and that **the factory production control is assessed to be in conformity with the applicable requirements.**

Date of first issue: **February 28, 2025**

Next surveillance inspection: **February 27, 2026**

Period of Validity: This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Remarks: The Notified body No. – Sertifikācijas centrs SIA "LRTDEA" TÜV Rheinland grupa – has performed the initial inspection of the manufacturing plant and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.
To this certificate belong the welding certificate:
1407-CPR-1090-1/W005-WC/25E

Rīga, February 28, 2025

06.04.019_EN1090-1_Rev.1

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Tatjana Filipova

Sertifikācijas centrs SIA "LRTDEA" TÜV Rheinland grupa



EN ISO/IEC 17065
S1-239



TÜVRheinland®
Precisely Right.

Welding Certificate

Certificate No: **1407-CPR-1090-1/W005-WC/25E**

In compliance with EN 1090-1:2009 + A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of conformity of the factory production control (FPC) No. 1407-CPR-1090-1/W005/25E. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer: **CSK Stålinindustri A/S, secondary name CSK STEEL A/S**

Place of manufacture: Industrivej 7, DK-7700 Thisted, Denmark
Industrivej 32, DK-7900 Nykøbing, Denmark
SDR. Thorstedvej 1, DK-7700 Thisted, Denmark

Type of products: Structural components and kits for steel structures

Product standards: **EN 1090-2:2018+A1:2024**

Scope of operation: Structural design work, calculation. Production: cutting, holing, forming, welding, corrosion protection.

Execution Class: up to EXC 4 according to EN 1090-2:2018+A1:2024

CE marking: ZA.3.2. up to ZA.3.5. according to EN 1090-1:2009 + A1:2011

Parent materials group (CEN ISO/TR 15608): Steel groups No.1 and 2 with specified minimum $R_{eH} \leq 460$ N/mm²; steel subgroups No.8.1 and 10.1; reinforcing steel grade B550B.

Welding and allied processes (EN ISO 4063):
111 – Manual metal-arc welding
135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode
141 – TIG welding with solid filler material
783 – Drawn arc stud welding with ceramic ferrule

| | | | |
|--------------------------------|---------------|----------|---------|
| Authorized welding coordinator | IWS | Erling | Larsen |
| | IWE | Normunds | Silavs |
| | Qualification | Name | Surname |

Associated welding certificates: LVS EN ISO 3834-2:2021 certificate No. W006/25/3834/001, issued by Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa, valid up to 27.02.2030.

Date of first issue: **February 28, 2025**

Next surveillance inspection: **February 27, 2026**


Period of Validity: This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Rīga, February 28, 2025

06.04.019_EN1090-1_Annex Rev.1

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