

Certificate

Inspection of the welding quality requirements according EN ISO 3834

Certificate No: **W012/24/3834/001**

Name and address of the manufacturer:

SIA "CSK STEEL"

Stacijas street 6a, Tukums, LV-3101, Latvia

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa hereby certifies that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications: **EN ISO 3834-2:2021**

Scope: The scope of activity and other relevant data are given in the annex to the certificate.

Manufacturing plant and address: **SIA "CSK STEEL"**
Stacijas street 6a, Tukums, LV-3101, Latvia

Date of first issue: **July 17, 2024**

Valid until: The certificate with annex on one page is valid up to:
July 16, 2029

The validity of the present certificate depends on the annual surveillance and on the complete assessment of company's management system after five years.

Next surveillance inspection: **July 16, 2025**

Rīga, July 17, 2024

T16 MS-0039716 Rev1 Vers.1lv



Vjačeslavs Kuvšinovs

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa

„LRTDEA” -TUV Rheinland Grupa, SIA
Reģ. Nr. 40003221612
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EN ISO/IEC 17065
S1-239

TÜVRheinland®
Precisely Right.

Annex

to the certificate according EN ISO 3834

Certificate No: **W012/24/3834/001**

Name and address of the
manufacturer:

SIA "CSK STEEL"

Stacijas street 6a, Tukums, LV-3101, Latvia

Type of products:

Structural components and kits for steel structures

Product standards:

EN 1090-2:2018+A1:2024

Parent materials group
(CR ISO 15608):

Steel groups No.1 and 2 with specified minimum $ReH \leq 460$ N/mm²;
No. 8.1; reinforcing steel grade B550B

Welding and allied processes
(EN ISO 4063):

135; 136; 783

Authorized welding
coordinator

IWE	Normunds	Silavs	C*
IWS	Erling	Larsen	S*
Qualification	Name	Surname	Level

* B - basic technical knowledge. S - special technical knowledge. C - comprehensive technical knowledge according to EN ISO 14731

Documents for welding works used by the manufacturer

Welders, welding operators

EN ISO 9606-1 / EN ISO 14732

Welding coordination personal

EN ISO 14731

Non-destructive testing personal

EN ISO 9712

Welding procedure specifications
(WPS)

EN ISO 15609-1; EN ISO 14555

Qualification of welding
processes (WPQR)

EN ISO 15614-1; EN ISO 15613; EN ISO 14555; EN ISO 17660-1;
EN ISO 17660-2.

Inspection and testing during
welding

EN 1090-2; EN ISO 5817

Inspection and testing after
welding

EN 1090-2; EN ISO 5817; EN ISO 17636-1; EN ISO 17637;
EN ISO 17640; EN ISO 17638; EN ISO 3452-1

Calibration and validation of
measuring, inspection and testing
equipment

EN ISO 17662; EN IEC 60974-14

Remarks:

This annex is only valid in combination with the EN ISO 3834 certificate
and does not replace the supporting documents required under the
scope of regulated by law.

Rīga, July 17, 2024



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Vjačeslavs Kuvšinovs

Sertifikācijas centrs SIA "LRTDEA" TÜV Rheinland grupa

T18 MS-0039716 Annex-3834

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