## Certificate

## of conformity of the factory production control (FPC)

Certificate No:

1407-CPR-1090-1/W011/24E

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Construction product:

Structural components and kits for steel structures up to

EXC 4 according to EN 1090-2:2018+A1:2024

Intended use:

for load-bearing structures in all types of buildings

CE marking methods:

1, 2, 3a and 3b according to table A.1 of EN 1090-1:2009+A1:2011

placed on the market under the name or trade mark of

Name and address of the manufacturer:

SIA "CSK STEEL"

Stacijas street 6a, Tukums, LV-3101, Latvia

and produced in the manufacturing plant

Manufacturing plant and

SIA "CSK STEEL"

address:

Stacijas street 6a, Tukums, LV-3101, Latvia

Confirmation:

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the

standard

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

Date of first issue:

Jule 17, 2024

Next surveillance inspection:

Jule 16, 2025

Period of Validity:

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Remarks:

The Notified body No. – Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa – has performed the initial inspection of the manufacturing plant and of the factory production control and performs the continuous surveillance,

assessment and approval of the factory production control.

To this certificate belong the welding certificate:

1407-CPR-1090-1/W011-WC/24E

Rīga, Jule 17, 2024

Vjačesla

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa

Vjačeslavs Kuvšinovs

06.04.019\_EN1090-1\_Rev.1

"LRTDEA" -TUV Rheinland Grupa, SIA

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E-pasts: tuv@tuv.lv, WEB: http://www.tuv.lv





## Welding Certificate

Certificate No:

1407-CPR-1090-1/W011-WC/24E

In compliance with EN 1090-1:2009 + A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of conformity of the factory production control (FPC) No. 1407-CPR-1090-1/W011/24E. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer:

SIA "CSK STEEL"

Place of manufacture:

Stacijas street 6a, Tukums, LV-3101, Latvia

Type of products:

Structural components and kits for steel structures

Product standards:

EN 1090-2:2018+A1:2024

Scope of operation:

Structural design work, calculation. Production: cutting, holing, forming,

welding, corrosion protection.

**Execution Class:** 

up to EXC 4 according to EN 1090-2:2018+A1:2024

CE marking:

ZA.3.2. and ZA.3.4. according to EN 1090-1:2009 + A1:2011

Parent materials group

(CR ISO 15608):

Steel groups No.1 and 2 with specified minimum ReH ≤ 460 N/mm2;

steel subgroup No. 8.1; reinforcing steel grade B550B.

Welding and allied processes

(EN ISO 4063):

135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode

783 - Drawn arc stud welding with ceramic ferrule

Authorized welding coordinator

IWE	Normunds	Silavs
IWS	Erling	Larsen
Qualification	Name	Surname

Associated welding certificates:

LVS EN ISO 3834-2:2021 certificate No. W012/24/3834/001, issued by Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa, valid up to 16.07.2029.

Date of first issue:

Jule 17, 2024

Next surveillance inspection:

Jule 16, 2025

Period of Validity:

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Rīga, Jule 17, 2024

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Notified Box

Vjačeslavs Kuvšinovs

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa

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